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SINTEF confirms that

## SFS intec Fastening System

has been found to be fit for use in Norway and to meet the provisions regarding product documentation given in the regulation relating to the marketing of products for construction works (DOK) and regulations on technical requirements for building works (TEK), with the properties, fields of application and conditions for use as stated in this document

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### 1. Holder of the approval

SFS intec AS  
Solheimsveien 44  
NO-1473 Lørenskog  
[www.sfsintec.biz/no](http://www.sfsintec.biz/no)

### 2. Product description

SFS intec Fastening System consists of plastic washers with integrated sleeve (fastening plugs), steel washers for fastening in the roofing membrane, and accompanying nails and screws for fastening in the underlying roof. The components of the system are illustrated in Fig. 1 - 29, and include the following:

- *isotak*<sup>®</sup> fastening plugs Fig. 1-8
- SFS intec steel washers Fig. 9-14
- SFS intec screws for metal sheets Fig. 15-18
- SFS intec wooden screw Fig. 19-20
- SFS intec SPIKE twister Fig. 21-22
- SFS intec concrete screws Fig. 23-27
- SFS intec concrete nail Fig. 28
- *isotak*<sup>®</sup> for light weight concrete Fig. 29

*isotak*<sup>®</sup> fastening plugs are made of injection moulded polypropylene.

### 3. Fields of application

SFS intec Fastening System is used for mechanical fixing of bitumen- and plastic-based roofing membranes, on roofs made of profiled steel sheets, concrete, light weight concrete, or wooden materials.

### 4. Properties

#### *Anchorage capacity*

Table 2 and 3 shows recommended design capacities for the fastening in various roofing materials with plastic washers with integrated sleeve (fastening plugs) or steel washers.

Table 4 shows anchorage capacities for screws when fastening into steel sheets. Table 5 and 6 show anchorage capacities for screws and nails for fastening into substructures of concrete or light weight concrete.

#### *Safety against self-unscrewing*

Safety against self-unscrewing has been tested in accordance with NBI Method 162/90. The following screws are classified as being safe against self-unscrewing:

- SFS intec BS-4.8
- SFS intec BS-6.1
- SFS intec IR2.

#### *Protection against corrosion*

Table 1 shows the corrosion protection for the individual components of the fastening system, and the corresponding application categories as given in Building Research Design Guide No. 544.206 *Mekanisk feste av asfalt takbelegg og takfolie på flate tak*.

Durocoat corrosion protection is a multi-layer organic coating, applied and hardened at high temperature. Used together with aluminium or stainless-steel washers, the coating is assessed to give acceptable low risk for galvanic corrosion when applied in category KLA.

#### *Application properties*

The use of SFS intec Fastening System has been considered to be acceptable in relation to the following:

- Installation at temperatures down to  $-20^{\circ}\text{C}$ .
- Oblique loading when used at the edge of membrane sheets or at flaps.
- Impact resistance at loads caused by movements in the membrane.
- Torch-on welding and moderate drying-out of asphalt roofing felt.
- Ageing in connection with PVC roofing sheet and asphalt roof covering.

Table 1

Application category as specified in SINTEF's Building Research Design Guide 544.206.

Fastener	Corrosion protection	Appl. category
<i>Steel washers</i>		
SFS intec MW-40-F and FH	20 µm AlZn	KL
SFS intec MW-40-F	Stainless	KLAM
SFS intec MW-40-R	20 µm AlZn	KL
SFS intec MW-40-LBS	20 µm AlZn	KL
SFS intec IR-82x40	20 µm AlZn	KL
SFS intec ID-70x70	20 µm AlZn	KL
<i>Screws for steel sheets</i>		
SFS intec BS-4.8	Durocoat	KLA
SFS intec BS-6.1	Durocoat	KLA
SFS intec IR2-4.8	Durocoat	KLA
SFS intec IR2-S-4.8	Stainless, A4	KLAM
SFS intec BS3-4.8	Durocoat	KLA
SFS intec BS-S-4.8	Stainless, A4	KLAM
<i>Screws for wood</i>		
SFS intec IWF-5.2	Durocoat	KLA
SFS intec TS-6.0	Durocoat	KLA
<i>Nails and screws for concrete and light weight concrete</i>		
SFS intec SPIKE twister	Durocoat	KLA
SFS intec SPIKE twister	Stainless, A4	KLAM
SFS intec concrete screw TI/TIF	Durocoat	KLA
SFS intec concrete nail (BN-S)	Stainless, A2	KLAM
SFS intec LBS	Durocoat	KLA

## 5. Environmental aspects

### *Substances hazardous to health and environment*

The product contains no hazardous substances with priority in quantities that pose any increased risk for human health and environment. Chemicals with priority include CMR, PBT or vPvB substances

### *Effect on soil, surface water and ground water*

The leaching properties of the product are evaluated to have no negative effects on soil or ground water.

### *Waste treatment/recycling*

Productname shall be sorted as residual waste on the building/demolition site. The product shall be delivered to an authorized waste treatment plant for disposal.

### *Environmental declaration*

No environmental declaration (EPD) has been worked out for the product.

## 6. Special conditions for use and installation

### *Anchorage capacity*

The number of fastening points shall be calculated as shown in SINTEF's Building Research Design Guide No. 544.206, and in "TPF Informs No. 5" published by "Takproducentenes Forskningsgruppe" and, based on anchorage capacities given in table 2 - 6.

The given design capacities are partly based on testing according to NT Build 307 and partly on testing according to EN 16002.

When the values in Tables 4 - 6 are lower than corresponding values in Table 2 and 3, the lower value must be used.

### *Fastening in concrete*

For SFS intec SPIKE twister 4.8, the drill hole diameter shall be 4.8 mm, and the depth minimum 35 mm. The anchorage depth shall be minimum 25 mm.

For SFS intec SPIKE twister 6.3 the drill hole diameter shall be 6.3 mm, and the depth minimum 40 mm. The anchorage depth shall be minimum 32 mm.

For concrete screws SFS intec TI, TIA and TIF the drill hole diameter shall be 5.0 mm. The drill hole depth should be 30 mm, unless special precautions are taken regarding inspection. Minimum anchorage depth shall be 20 mm.

When fastening in concrete with SFS intec BN-S concrete nails the drill hole diameter shall be 5 mm. The drill hole depth should be 30 mm, unless special precautions are taken regarding inspection. Minimum anchorage depth shall be 20 mm.

This means that fixings in 50 mm thick concrete, without penetration, require very precise length/depth control.

### *Fastening in light weight concrete and aerated concrete*

When installing SFS intec LB-45 expanding plug in aerated concrete the drill hole diameter shall be 15 mm, and the drill hole depth minimum 65 mm.

When installing screws SFS intec LBS the drill hole depth shall be minimum 60 mm.

### *Fastening in metal sheets*

Load bearing profiled steel sheets must be at least 0.7 mm thick when roofing membranes are to be fastened directly to the sheets. In places with high wind conditions, 0.8 mm thickness is recommended in order to ensure sufficient anchorage for the screws.

### *Fastening in wood and wood-based boards*

When fastening in wood and wooden boards, SFS intec screws for wood IWF-5,2 or TS-6,0 shall be used. No pullout values are given for these screws as long as pullout tests shall usually be performed on site.

*Washers and fastening plugs*

Fastening plugs with good telescope effect, minimum 30 mm, shall be used on underlays of mineral wool.

*Re-roofing*

In cases of re-roofing, where it may be difficult to assess the quality of the substructure, SINTEF generally recommends to perform pull-out tests on site.

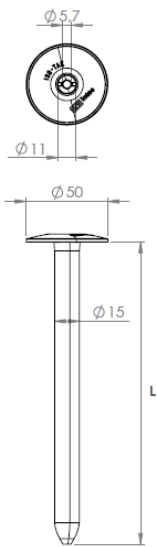


Fig.1  
*isotak*® R45xL  
Fastening plug  
(figure SFS)

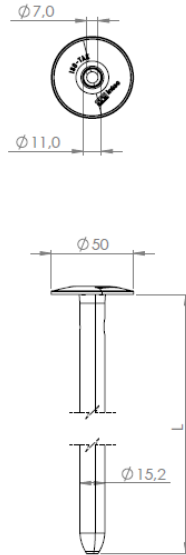


Fig.2  
*isotak*® RG45xL  
Fastening plug  
As R45, but adapted for use  
together with lightweight  
concrete screw LBS-T25-8,0  
(figure SFS)

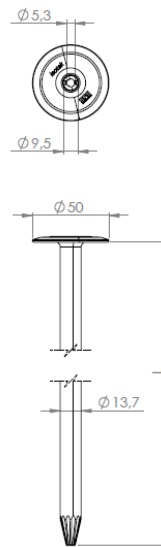


Fig.3  
*isotak*® RP45xL  
Fastening plug  
(figure SFS)

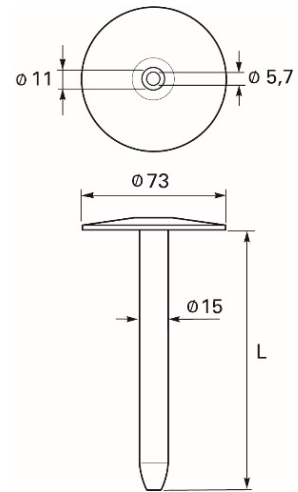


Fig. 4  
*isotak*® R75xL  
Fastening plug

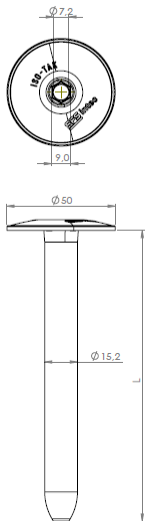


Fig. 5  
*isotak*® RH-45  
Fastening plug  
As R-45, but adapted for use  
together with concrete screw  
TIF-6.3  
(figure SFS)

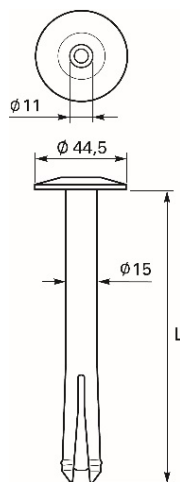


Fig. 6  
*isotak*® LB-45xL  
Light weight concrete  
expanding plug

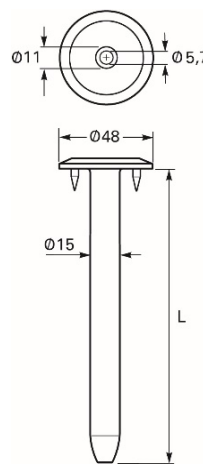


Fig. 7  
*isotak*® R48xL-3N  
Fastening plug with three  
studs

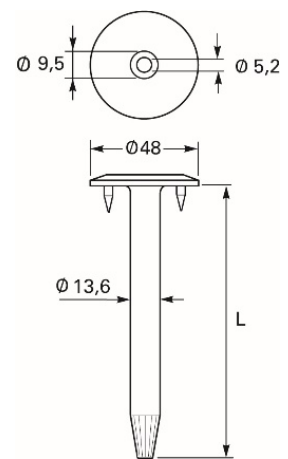


Fig. 8  
*isotak*® RP48xL-3N  
Fastening plug with three  
studs

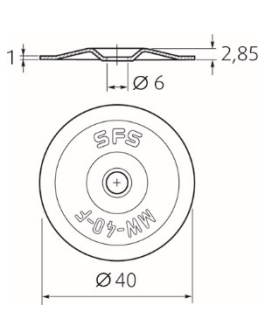


Fig. 9  
SFS intec MW-40-F  
Steel washers

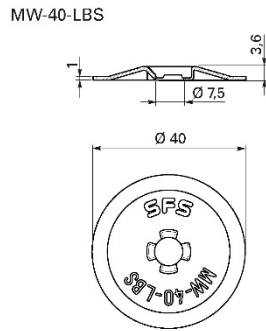


Fig. 10  
SFS intec MW-40-LBS  
Steel washers like MW-40-F, but adapted  
together with screw for light weight concrete  
LBS-T25-8.0xL

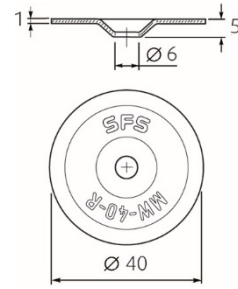


Fig. 11  
SFS intec MW-40-R  
Steel washers

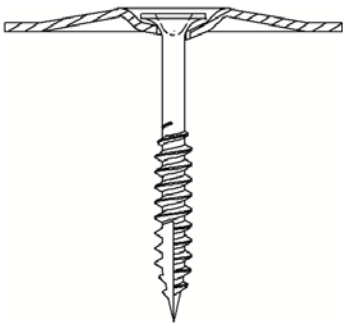


Fig. 12  
SFS intec MW-40-FH  
Steel washers supplied  
pre-assembled with  
SFS intec IWF-5,2xL  
screws for wooden surfaces

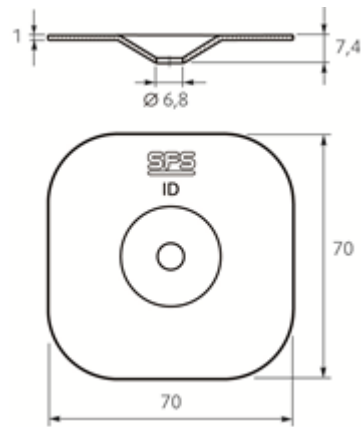


Fig. 13  
SFS intec ID-70 x 70  
Steel washers

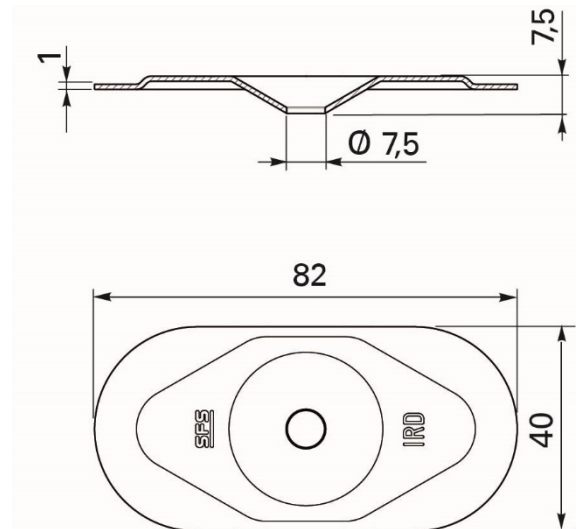
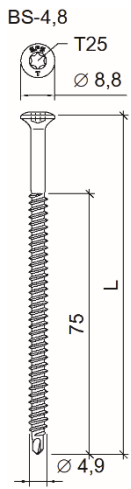
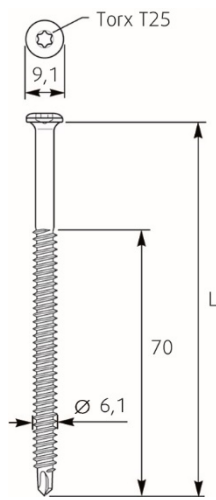


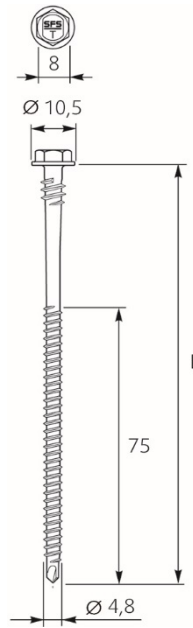
Fig. 14  
SFS intec IRD-82x40  
Steel washers



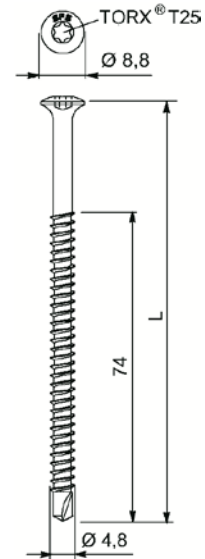
**Fig. 15**  
**SFS intec BS-4.8xL**  
 Self-drilling screw for metal sheets with thickness 0,65-1,25 mm.  
 Exists also in BS-S-4.8 as stainless A4



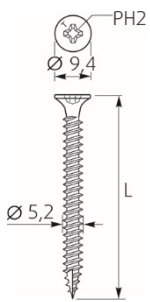
**Fig. 16**  
**SFS intec BS-6.1xL**  
 Self-drilling screw for metal sheets with thickness 0,65-1,25 mm



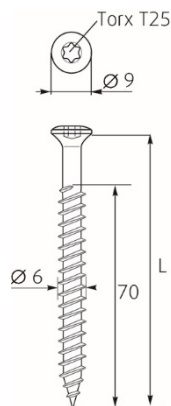
**Fig. 17**  
**SFS intec IR2-4.8xL**  
 Self-drilling screw for metal sheets with thickness 0,65-1,25 mm



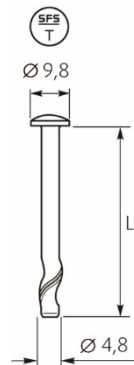
**Fig. 18**  
**SFS intec BS3-4.8xL**  
 Self-drilling screw for metal sheets with thickness 1.0-1.5 mm



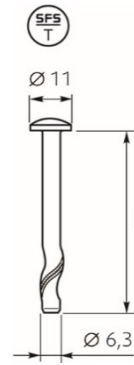
**Fig. 19**  
**SFS intec IWF-5.2xL**  
 Screw for wood



**Fig. 20**  
**SFS intec TS-T25-6,0xL**  
 Screw for wood



**Fig. 21**  
**SFS intec DT-4.8xL**  
 spike twister



**Fig. 22**  
**SFS intec DT-6.3xL**  
 spike twister

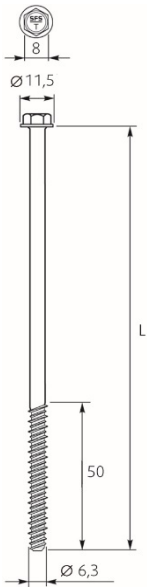


Fig.23  
SFS intec TI 6,3  
Screw for concrete

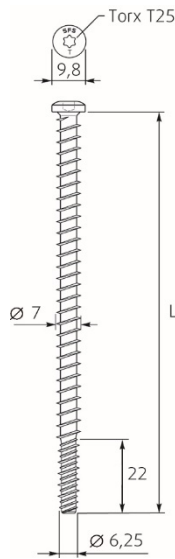


Fig.24  
SFS intec TIA-T25-6,3xL  
Screw for concrete used together with  
*isotak*® R45

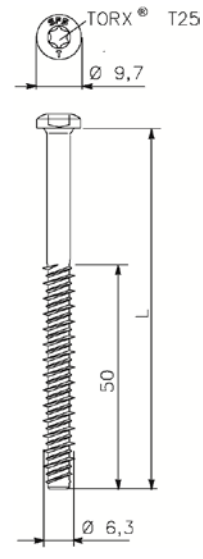


Fig. 25  
SFS intec TI-T25-6-3xL  
Screw for concrete

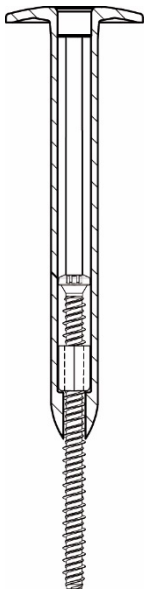


Fig. 26  
SFS intec TIF-N-RH45  
Screw for concrete with  
sleeve and nut. The fastener  
is telescopic and adjustable

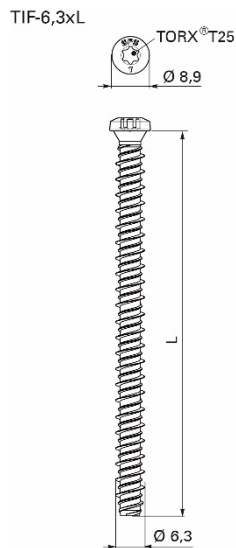


Fig. 27  
SFS intec TIF-6.3xL  
Screw for concrete.  
Used together with sleeve  
and nut as shown in Fig. 25

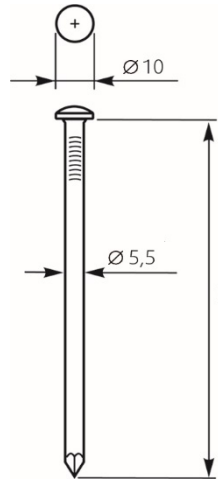


Fig. 28  
SFS intec BN-S-5.5xL  
Concrete nail

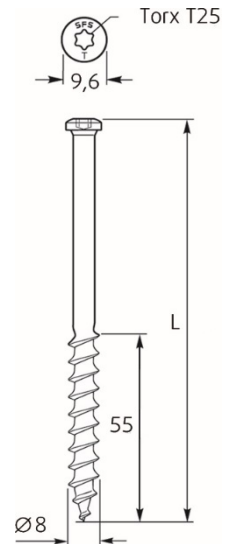


Fig. 29  
SFS intec LBS-T25-8.0xL  
Screw for light weight  
concrete

Table 2

Design capacities at ultimate-limit state given in N/pcs for *isotak*<sup>®</sup> Fastening System.

The capacities are given for various types of roofing materials, and must not exceed the design fastening capacities to the substructure \*.

Roofing	Design capacity N/fastener <sup>1)</sup>			
	Fasteners of plastic			
	<i>isotak</i> <sup>®</sup> R45 / RG45 / RH 45 / RP45 (and LB-45)	<i>isotak</i> <sup>®</sup> R75	<i>isotak</i> <sup>®</sup> R48-3N w/three studs	<i>isotak</i> <sup>®</sup> RP48-3N w/three studs
<i>Bitumen roof covering:</i>				
Icopal 2-layer	800	1400		1000
Icopal Mono PC	900			-
Isola Dobbeltlag (dual layer)	800			
Isola Mestertekk	900			1100
Isola Mestertekk Kombi single layer <sup>2)</sup>	900			
Derbigum SP single layer	900			1100
Derbigum Artic foundation	900			
Derbicolor Arctic single layer <sup>3)</sup>	1100			
Residek N4 5500 WSL <sup>4)</sup>	900			
Katepal Tupla	1050			
Eshaflex TOP Mono	850			
Mataki UnoTech FR <sup>5)</sup>	600			
Mataki Power FR <sup>6)</sup>	850			
Mataki Ettlags Sveisebelegg <sup>7)</sup>	600			
Index Supertekk				1100
Bauder double layer	600			
Phønix To-lag: Overlag PF/GF 5000 S in combination with:				
PF 3500 SBS	800			
PF/GF 3500 SBS	800			
1046 PF/GF 3500 SBS	800			
PF 3500	850			
SikaBit <sup>®</sup> Pro double layer <sup>8)</sup>	600			
SikaBit <sup>®</sup> Pro T-645 single layer <sup>9)</sup>	400			
NorBit Solo single layer <sup>10)</sup>	850			
NorBit double layer <sup>11)</sup>	850			
<i>Polymeric membranes:</i>				
<i>Fastened along membrane edge:</i>				
Protan SE, EX og EXG 1,2 mm	700	1400	1000	1000
Sarnafil S 328 1,2 mm	700			1000
Alkorplan 35076 1,2 mm	700			1000
Alkorflex 35096 1,2 mm	700			
Sikaplan 12 VG 1,2 mm	700			1050
Ektafol PV og PF+ (m/filt)				1000
Singleplan PVC takbelegg <sup>12)</sup>				700

Table 2, continued

Roofing	Design capacity N/fastener <sup>1)</sup>			
	Fasteners of plastic			
	<i>isotak</i> <sup>®</sup> R45 / RG45 / RH 45 / RP45 (and LB-45)	<i>isotak</i> <sup>®</sup> R75	<i>isotak</i> <sup>®</sup> R48-3N w/three studs	<i>isotak</i> <sup>®</sup> RP48-3N w/three studs
<i>Through membrane:</i>				
Protan SE og EXG	1000			
Sarnafil S 328	1000			
Alkorplan 35076	1000			
Alkorplan 35096	1000			
Sikaplan 12 VG	1000			
Ektafol PV og PF+ (m/filt)	1000			
<i>Through over-lap joint:</i>				
Värnamo Superseal FR	1300			
Bauder Thermofol U15 <sup>13)</sup>	400 <sup>14)</sup> /600 <sup>15)</sup>			
<i>Roofing mebrane system throught flips:</i>				
Protan PreFab <sup>16)</sup>	950			

<sup>1)</sup> Design capacities are given for use in Norway and include a safety factor ( $\gamma_m$ ) of 1,3

<sup>2)</sup> Capacity is documented in SINTEF Technical Approval 20084

<sup>3)</sup> Capacity is documented in SINTEF Technical Approval 20437

<sup>4)</sup> Capacity is documented in SINTEF Technical Approval 20657

<sup>5)</sup> Capacity is documented in SINTEF Technical Approval 20331

<sup>6)</sup> Capacity is documented in SINTEF Technical Approval 20576

<sup>7)</sup> Capacity is documented in SINTEF Technical Approval 20332

<sup>8)</sup> Capacity is documented in SINTEF Technical Approval 20688

<sup>9)</sup> Capacity is documented in SINTEF Technical Approval 20687

<sup>10)</sup> Capacity is documented in SINTEF Technical Approval 20617

<sup>11)</sup> Capacity is documented in SINTEF Technical Approval 20662

<sup>12)</sup> Capacity is documented in SINTEF Technical Approval 20545

<sup>13)</sup> Capacities is documented in SINTEF Technical Approval 20024

<sup>14)</sup> Capacity applies to R45xL

<sup>15)</sup> Capacity applies to RP45xL

<sup>16)</sup> Capacity is documented in SINTEF Technical Approval 2561

\* Design capacities given in Table 2 and 3 shall be used both when the test results are given according to Nordtest method NT BUILD 307, according to EOTA ETAG 006 wind load procedure or EN 16002 when a national security factor 1.3 which is normally used in Norway.

Table 3

Design capacities at ultimate-limit state given in N/pcs. for SFS intec *isofast*<sup>®</sup> washers. The capacities are given for various types of roofing materials, and must not exceed the design fastening capacities to the substructure\*.

Roofing	Design capacity N/fastener <sup>1)</sup>			
	Steel washers			
	SFS intec Washers MW 40-F and MW-40-LBS	SFS intec Washers MW 40-R	SFS intec IR-82 x 40 washer	SFS intec ID 70 x 70 washer
<i>Bitumen roof covering:</i>				
Icopal Base	800	800		
Icopal Mono PC	1200	1100		
Isola Kraftunderlag			1000	1500
Derbigum SP ett-lag	1100	1000		
Derbigum Artic underlag	800 <sup>2)</sup> /900 <sup>3)</sup>	800 <sup>2)</sup> /850 <sup>3)</sup>		
SikaBit <sup>®</sup> Pro double layer <sup>4)</sup>	500			
NorBit Solo single layer <sup>5)</sup>	900			
NorBit double layer <sup>6)</sup>	750			



Table 3, continued

Roofing	Design capacity N/fastener <sup>1)</sup>			
	Steel washers			
	SFS intec Washers MW 40-F and MW-40-LBS	SFS intec Washers MW 40-R	SFS intec IR-82 x 40 washer	SFS intec ID 70 x 70 washer
<i>Polymeric membranes: Fastened along membrane edge:</i>				
Protan SE og EXG	650	650	650	
Protan EX (med filt)	900			
Sarnafil S 328	650	650		
Alkorplan 35076	650	650	650	
Alkorflex 35096	650	650		
Sikaplan 12 VG	650	650	650	
Ektafol PV	650	650		
Ektafol PF+ (m/filt)	900	850		
Carbofol	650	650	650	
<i>Through membrane:</i>				
Protan SE og EXG	1000	1000	1100	1500
Sarnafil S 328	1000	1000		
Alkorplan 35076	1000	1000	1100	1500
Alkorplan 35096	1000	1000	1100	1500
Sikaplan 12 VG	1000	1000	1100	1500
Ektafol PV	1000	1000		
Ektafol PF+	1000	1000		
Carbofol	800	800	900	900
<i>Through over-lap joint:</i>				
Värmamo Superseal FR	1300			
Bauder Thermofol U15 <sup>7)</sup>			650	

<sup>1)</sup> Design capacities are given for use in Norway and include a safety factor ( $\gamma_m$ ) of 1,3

<sup>2)</sup> This value is used for 100 mm welded overlap joint in the lower layer of a dual-layer system

<sup>3)</sup> This value may be used for 120 mm welded overlap joints

<sup>4)</sup> Capacity is documented in SINTEF Technical Approval 20688

<sup>5)</sup> Capacity is documented in SINTEF Technical Approval 20617

<sup>6)</sup> Capacity is documented in SINTEF Technical Approval 20662

<sup>7)</sup> Capacity is documented in SINTEF Technical Approval 20024

\* Design capacities given in Table 2 and 3 shall be used both when the test results are given according to Nordtest method NT BUILD 307, according to EOTA ETAG 006 wind load procedure or EN 16002 when a national security factor 1.3 which is normally used in Norway.

Table 4

SFS intec steel sheet screws. Design capacities at ultimate-limit state in N/fastener for fastening in profiled steel sheets

Steel sheet thickness mm	SFS intec BS 4.8 x L For steel sheet thickness 0.65 – 1.25 mm	SFS intec BS 6.1 x L For steel sheet thickness 0.65 – 1.25 mm	SFS intec IR2-4.8 x L For steel sheet thickness 0.65 – 1.25 mm	SFS intec BS3-4.8 x L For steel sheet thickness 1.0 – 1.5 mm
0.65	850	1300	850	
0.7	1000	1350	1000	
0.8	1350	1450	1350	
0.9	1650	1550	1650	
1.0	1800	1900	1800	1600
1.25		2300		

Table 5

SFS intec fasteners for concrete.

Design capacities\* at ultimate-limit state in N/fastener

Fastener and roof structure	Design capacity (N/psc)
<i>SFS intec SPIKE twister</i> 4,8 x L	1300
6,3 x L in 50 mm slab	2900
6,3 x L in solid structure.	3900
<i>SFS intec TI, TIA and TIF</i> concrete screw in 50 mm slab; quality B25 and setting depth 20 mm	2500
quality B25 and setting depth 15 mm	1200
<i>SFS intec CS-6.1 concrete screw</i>	1100
<i>SFS intec BN-S-5,5 concrete nail</i>	1300

Table 6

SFS intec fasteners for fastening in aerated concrete and light weight concrete. Design capacities\* at ultimate-limit state in N/fastener

Fastener and roof structure	Design capacity (N/psc)
<i>SFS intec LBS-T25-8.0xL</i> Light weight concrete 450 kg/m <sup>3</sup> Light weight concrete 500 kg/m <sup>3</sup>	500 700
<i>SFS intec LB45 light weight concrete plug</i> Light weight concrete 450 kg/m <sup>3</sup> Light weight concrete 500 kg/m <sup>3</sup>	500 700

\*) Capacities given in table 5 and 6 require pre-drilling of holes with high accuracy. This means that equipment with guide bar has to be used.

## 7. Factory production control

The product is produced by SFS intec AG, Switzerland. Approved manufacturers are given in the product control description.

The holder of the approval is responsible for the factory production control in order to ensure that the product is produced in accordance with the preconditions applying to this approval.

SFS intec Fastening System is subject to supervisory quality control according to contract regarding SINTEF Technical Approval.

SFS intec AG, Switzerland, is certified according to EN ISO 9001:2015 and EN ISO 14001:2015.

## 8. Basis for the approval

### *SFS intec fastening system*

Fastening capacities in the roofing membranes are based on system testing in accordance with the test methods NT Build 307 and NBI 162/90, supplemented by comparable results from simplified tests according to NBI 163/91. Reports from the type testing are stored in SINTEF's archive.

Fastening capacity in substructures made of steel sheets, concrete or aerated concrete has been tested in accordance with method NT Build 306. Reports from the typetesting are stored in SINTEF's archive.

Corrosion protection of washers and screws has been tested in Kesternich chamber with 2.0 litres of SO<sub>2</sub> in accordance with DIN 50018, modified procedure. The test results are given in the following reports:

- The National Institute of Technology, report J. No. 320A-3586 (screws with Durocoat)
- Norwegian Building Research Institute, report O 8311-K2002, dated 23.09.2002. (Washer MW-40, Spike and screw IR2).
- BDA Keuringsinstituut B.V. Report 0138-L-02/3 dated 06.09.2002 and 0303-L-02 dated 02.11.2002 (washers)
- BDA Keuringsinstituut B.V. Report 0345-L-02 dated 30.10.2002 and 0303-L-02 dated 02.11.2002 (roof screws)
- Norwegian Building Research Institute. Report O 8310 - K2002 dated 23.09.2002 (*isotak*<sup>®</sup> Light Weight Concrete Screw)
- Versuchsanstalt für Stahl, Holz und Steine, report 163013-1, dated 13.07.2016 (design capacity)
- IPU Ingenieurgesellschaft Karlsruhe mbH, memorandum dated 23.06.2017 (design capacity)
- SINTEF report 102000859-2 2017 00506, *Design capacities and safety against self-unwinding*, dated 08.11.2017 (design capacity and self-unwinding)

The durability of *isotak*<sup>®</sup> Fastening Plugs used together with bituminous and polymer membranes has been tested by Norwegian Building Research Institute, report O 3469C dated 23.11.1989.

## 9. Marking

All components of the fastening system must be marked with name or symbol/abbreviation, for instance «SFS». All packaging shall be marked with the name of the holder of the approval, product name and time of production. The approval mark for SINTEF Technical Approval No. 2137 may also be applied.

## 9. Marking

All components of the fastening system must be marked with name or symbol/abbreviation, for instance «SFS». All packaging shall be marked with the name of the holder of the approval, product name and time of production.

The product is CE-marked according to ETA 08-0262

The approval mark for SINTEF Technical Approval No. 2137 may also be applied.



Approval mark

### 10. Liability

The holder/manufacturer has sole product responsibility according to existing law. Claims resulting from the use of the product cannot be brought against SINTEF beyond the provisions of Norwegian Standard NS 8402

for SINTEF

A handwritten signature in blue ink that reads "Hans Boye Skogstad".

Hans Boye Skogstad  
Approval Manager